



# Escalator Steps

**Precision Escalator Parts has**

**Steps, Step Parts, and Step Treads from all  
International Escalator manufacturers.**

**Please Call Us to Discuss all escalator part  
options available for your project.**

## **OTIS R, RB, RBC STEPS**



### **OTIS SMOOTH RISER “R” UNIT STEPS**

**OTIS R 32” UNIT STEP - PO6291D2**

**OTIS R 48” UNIT STEP - PO48RR**



### **OTIS CLEATED RISER “RB” UNIT STEPS**

**OTIS RB 32” UNIT BLACK STEP    POA6291G13**

**OTIS RB 32” UNIT GRAY STEP    POA6291G11**

**OTIS RB 48” UNIT BLACK STEP    POA6291G14**

**OTIS RB 48” UNIT GRAY STEP    POA6291G9**

**PRECISION ESCALATOR PRODUCTS 800-233-0838** NJ 908-259-9009 or Internationally  
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# OTIS J & UB STEPS



## OTIS CAST "J", "UB" UNIT STEPS

	BLACK STEP	SILVER STEP
32" UNIT / 600 MM STEP	POAAA26140AAA003	POGO6291P11
40" UNIT / 800 MM STEP	POGO6291P17	POGO6291P8
48" UNIT / 1000 MM STEP	POAAA26140AAA001	POGO6291P4

<p><b>PO77GL1</b></p>  <p>OTIS STEP ARM PIN</p>	<p><b>PO90LB5</b></p>  <p>OTIS STEP ARM SPRING</p>	<p><b>PO127VB56</b></p>  <p>OTIS STEP ARM SPACER</p>
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# OTIS 506, 506SL & 510 UNITS STEPS



## OTIS CAST 506 & 510 UNIT STEPS

	BLACK STEP	SILVER STEP
32" UNIT / 600 MM STEP	POGAA26140A7	POGO6291P11
40" UNIT / 800 MM STEP	POGO6291P17	POGO6291P8
48" UNIT / 1000 MM STEP	POGAA26140A9	POGO6291P4

## OTIS 506SL UNIT STEPS BLACK WITH YELLOW SIDE DEMARCATIIONS

32" UNIT / 600 MM STEP	POGO9703BS33
40" UNIT / 800 MM STEP	POGO9703BS34
48" UNIT / 1000 MM STEP	POGO9703BS36

## OTIS 506SL UNIT STEPS BLACK WITH YELLOW SIDE & FRONT DEMARCATIIONS

32" UNIT / 600 MM STEP	POGO9703BS9
40" UNIT / 800 MM STEP	POGO9703BS10
48" UNIT / 1000 MM STEP	POGO9703BS12

## WESTINGHOUSE MODULAR BT STEPS

WESTINGHOUSE BT STEP :  
ARE CAST IN SECTIONS AND BOLTED  
TOGETHER.

32" UNIT - LEFT & RIGHT  
48" UNIT - LEFT, RIGHT & CENTER

SOLD COMPLETE OR IN SECTIONS



**BT STEP - BLACK**

32" STEP            **PW1727C53G01**  
48" STEP            **PW1727C53G02**  
LEFT SECTION      **PW1727C53G03**  
RIGHT SECTION    **PW1727C53G04**  
CENTER SECTION   **PW1727C53G05**



**BT STEP - SILVER**

32" STEP            **PW1727C53G06**  
48" STEP            **PW1727C53G07**  
LEFT SECTION      **PW1727C53G08**  
RIGHT SECTION    **PW1727C53G09**  
CENTER SECTION   **PW1727C53G10**

Description	Precision #
STEP TRAIL ROLLER - TAPERED	PW691B785G05
STEP TRAIL ROLLER - SQUARE	PW691B785G01
STEP TRAIL ROLLER SHAFT	PW569A799H01
STEP ROLLER RETAINING CLIP	PW6ZAS1H09
STEP ROLLER WASHER	PWX6FS1H11
STEP ROLLER WAVE WASHER	PWX6BDS1H01
BT ARM CLAMP - LEFT HAND	PW1727C70G03
BT ARM CLAMP - RIGHT HAND	PW1727C70G04
BT ARM CLAMP PIN & RETAINING CLIPS	PW144A650H02
BT ARM CLAMP ALLEN BOLT	PW864A925H02
O-RING FOR ALLEN BOLT	PWX30D53H50



## WESTINGHOUSE MODULAR B STEPS

WESTINGHOUSE MODULAR B STEP :  
ARE A MULTI-PART STEP - TREAD BOARD, RISER, AND ARMS.

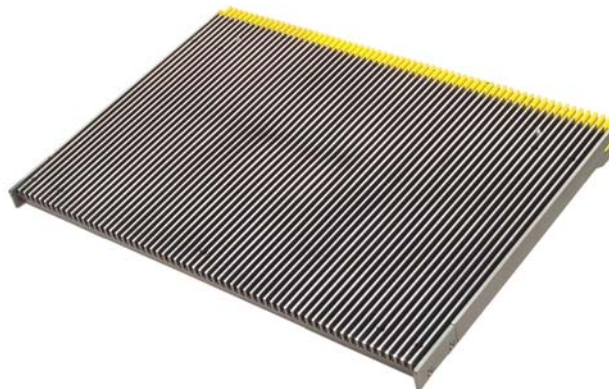
MUST HAVE DEMARCATIONS , YELLOW OR BLACK PLASTIC

32" UNIT OR 48" UNIT - SOLD COMPLETE OR IN PIECES.



32" STEP WITH YELLOW DEMARCATIONS  
32" STEP WITH BLACK DEMARCATIONS  
48" STEP WITH YELLOW DEMARCATIONS  
48" STEP WITH BLACK DEMARCATIONS

**PW5191D43G09**  
**PW5191D43G10**  
**PW5191D42G09**  
**PW5191D42G10**



32" STEP TREAD WITH YELLOW DEMARCATIONS  
32" STEP TREAD WITH BLACK DEMARCATIONS  
48" STEP TREAD WITH YELLOW DEMARCATIONS  
48" STEP TREAD WITH BLACK DEMARCATIONS

**PW321C679G15**  
**PW321C679G16**  
**PW323C501G11**  
**PW323C501G12**

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## WESTINGHOUSE MODULAR B STEP PARTS



MODULAR B ARM - LEFT  
MODULAR B ARM - RIGHT

**PW196C116G04**  
**PW196C116G01 (SHOWN)**

Description	Precision #
STEP TRAIL ROLLER - TAPERED	PW691B785G05
STEP TRAIL ROLLER - SQUARE	PW691B785G01
STEP TRAIL ROLLER SHAFT	PW569A799H01
STEP ROLLER RETAINING CLIP	PW6ZAS1H09
STEP ROLLER WASHER	PWX6FS1H11
STEP ROLLER WAVE WASHER	PWX6BDS1H01
MOD B ARM CLAMP - LEFT HAND	PW691B78C04
MOD B ARM CLAMP - RIGHT HAND	PW691B78C03
MOD B ARM CLAMP PIN & RETAINING CLIPS	PW144A650H01
MOD B ARM CLAMP ALLEN BOLT	PW864A925H02
O-RING FOR ALLEN BOLT	PWX30DS3H58
STEP TREAD SCREW 1 1/8"	PWX5BQS1D05
STEP TREAD SCREW 1 3/8"	PWX5BQSH05
DEMARCATON YELLOW - LEFT	PW321C596H12
DEMARCATON YELLOW - RIGHT	PW321C596H11
DEMARCATON YELLOW - LONG CENTER	PW321C596H13
DEMARCATON YELLOW - SHORT CENTER	PW321C596H14
DEMARCATON BLACK - LEFT	PW321C596H04
DEMARCATON BLACK - RIGHT	PW321C596H03
DEMARCATON BLACK - LONG CENTER	PW321C596H05
DEMARCATON BLACK - SHORT CENTER	PW321C596H06
DEMARCATON SCREW	PW144A542H03
DEMARCATON O-RING	PW144A541H01

# WESTINGHOUSE MODULAR STEP PARTS

<p><b>PW215B768H01 -LEFT PW215B768H02 - RIGHT</b></p>  <p style="text-align: center;"><b>STEP END PLATE</b></p>	<p><b>PW864A893H01</b></p>  <p style="text-align: center;"><b>STEP INSTALLATION / REMOVAL TOOL</b></p>	<p><b>PW864A925H02</b></p>  <p style="text-align: center;"><b>STEP CLAMP ALLEN SCREW</b></p>
<p><b>PWX4WS1H03</b></p>  <p style="text-align: center;"><b>STEP PLUG NUT ARM &amp; RISER</b></p>	<p><b>PWX5BQS1DO5 - 1 1/8" PWX5BQS1H05 - 1 3/8"</b></p>  <p style="text-align: center;"><b>STEP TREAD SCREWS</b></p>	<p><b>PWSTEPPAD</b></p>  <p style="text-align: center;"><b>STEP PAD NYLON INSERT</b></p>

## WESTINGHOUSE MODULAR B STEP PADS



STEP PAD - LEFT



STEP PAD - RIGHT



# SCHINDLER SW / SWE STEPS



SW STEP

600 MM	<b>PS1000600</b>
800 MM	<b>PS1000800</b>
1000 MM	<b>PS1001000</b>



SWE STEP  
WITH DEMARCATIONS  
WITH STEP SENSOR

600 MM	<b>PSSCS468547</b>
800 MM	<b>PSSCS468548</b>
1000 MM	<b>PSSCS468549</b>



SWE STEP  
WITHOUT DEMARCATIONS  
WITHOUT STEP SENSOR

600 MM	<b>PSSCS468544</b>
800 MM	<b>PSSCS468545</b>
1000 MM	<b>PSSCS468546</b>

# SCHINDLER 9300 STEPS



9300 STEP  
WITHOUT DEMARCATIONS

	SILVER		BLACK
600 MM	<b>PSSMS405137</b>	600 MM	<b>PSSMS405143</b>
800 MM	<b>PSSMS405138</b>	800 MM	<b>PSSMS405144</b>
1000 MM	<b>PSSMS405139</b>	1000 MM	<b>PSSMS405145</b>

9300 STEP  
WITH DEMARCATIONS

	SILVER		BLACK
600 MM	<b>PSSMS405140</b>	600 MM	<b>PSSMS405146</b>
800 MM	<b>PSSMS405141</b>	800 MM	<b>PSSMS405147</b>
1000 MM	<b>PSSMS405142</b>	1000 MM	<b>PSSMS405148</b>

## MONTGOMERY FABRICATED STEPS



OLD STYLE STEP

24" STEP     **PMP7709**  
32" STEP     **PMP8604**  
40" STEP     **PMP7705**



NEW STYLE STEP

24" STEP     **PM3EN**  
32" STEP     **PM4EN**  
40" STEP     **PM5EN**



(UNDER SIDE)

DOUBLE AXLE REPLACEMENT STEP

24" STEP     **PMP34244-001**  
32" STEP     **PMP34245-001**  
40" STEP     **PMP34246-001**

## KONE E-SERIES HR CAST STEPS



<b>KONE E-SERIES HR STEPS</b>	
<b>Description</b>	<b>Precision #</b>
3E, BLACK STEP WITH BLACK INSERTS	<b>PMP32650-011</b>
3E, BLACK STEP WITH YELLOW INSERTS	<b>PMP32650-012</b>
3E, SILVER STEP WITH BLACK INSERTS	<b>PMP32650-021</b>
3E, SILVER STEP WITH YELLOW INSERTS	<b>PMP32650-022</b>
3E, BLACK STEP WITH NO INSERTS	<b>PMP32650-010</b>
3E, SILVER STEP WITH NO INSERTS	<b>PMP32650-020</b>
4E, BLACK STEP WITH BLACK INSERTS	<b>PMP32651-011</b>
4E, BLACK STEP WITH YELLOW INSERTS	<b>PMP32651-012</b>
4E, SILVER STEP WITH BLACK INSERTS	<b>PMP32651-021</b>
4E, SILVER STEP WITH YELLOW INSERTS	<b>PMP32651-022</b>
4E, BLACK STEP WITH NO INSERTS	<b>PMP32651-010</b>
4E, SILVER STEP WITH NO INSERTS	<b>PMP32651-020</b>
5E, BLACK STEP WITH BLACK INSERTS	<b>PMP32652-011</b>
5E, BLACK STEP WITH YELLOW INSERTS	<b>PMP32652-012</b>
5E, SILVER STEP WITH BLACK INSERTS	<b>PMP32652-021</b>
5E, SILVER STEP WITH YELLOW INSERTS	<b>PMP32652-022</b>
5E, BLACK STEP WITH NO INSERTS	<b>PMP32652-010</b>
5E, SILVER STEP WITH NO INSERTS	<b>PMP32652-020</b>

## KONE E-SERIES 5000 CAST STEPS



<b>KONE E-SERIES 5000 STEPS</b>	
<b>Description</b>	<b>Precision #</b>
3E, BLACK STEP WITH BLACK INSERTS	<b>PMP32639-311</b>
3E, BLACK STEP WITH YELLOW INSERTS	<b>PMP32639-312</b>
3E, SILVER STEP WITH BLACK INSERTS	<b>PMP32639-321</b>
3E, SILVER STEP WITH YELLOW INSERTS	<b>PMP32639-322</b>
3E, BLACK STEP WITH NO INSERTS	<b>PMP32639-310</b>
3E, SILVER STEP WITH NO INSERTS	<b>PMP32639-320</b>
4E, BLACK STEP WITH BLACK INSERTS	<b>PMP32639-211</b>
4E, BLACK STEP WITH YELLOW INSERTS	<b>PMP32639-212</b>
4E, SILVER STEP WITH BLACK INSERTS	<b>PMP32639-221</b>
4E, SILVER STEP WITH YELLOW INSERTS	<b>PMP32639-222</b>
4E, BLACK STEP WITH NO INSERTS	<b>PMP32639-210</b>
4E, SILVER STEP WITH NO INSERTS	<b>PMP32639-220</b>
5E, BLACK STEP WITH BLACK INSERTS	<b>PMP32639-111</b>
5E, BLACK STEP WITH YELLOW INSERTS	<b>PMP32639-112</b>
5E, SILVER STEP WITH BLACK INSERTS	<b>PMP32639-121</b>
5E, SILVER STEP WITH YELLOW INSERTS	<b>PMP32639-122</b>
5E, BLACK STEP WITH NO INSERTS	<b>PMP32639-110</b>
5E, SILVER STEP WITH NO INSERTS	<b>PMP32639-120</b>

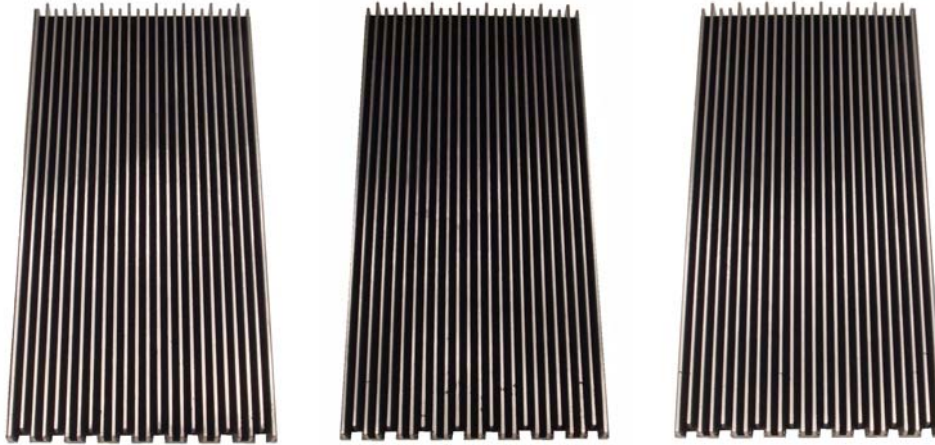


## MONTGOMERY RISERS



MONTGOMERY RISERS	
Description	Precision #
NEW STYLE RISER - LEFT SIDE	<b>PM59434-002</b>
NEW STYLE RISER - CENTER PC.	<b>PM29105-002</b>
NEW STYLE RISER - RIGHT SIDE	<b>PM59433-002</b>
NEW CENTER RISER QUANTITIES :	
5E UNIT = 3 CENTERS	
4E UNIT = 2 CENTERS	
3E UNIT = 1 CENTER	
OLD STYLE RISER - ALL THE SAME	<b>PMRIO</b>
OLD CENTER RISER QUANTITIES :	
5E UNIT = 5 CENTERS	
4E UNIT = 4 CENTERS	
3E UNIT = 3 CENTERS	
RISER SCREW NO.8-32 FTL/SL	<b>PM49282-009</b>

# MONTGOMERY STEP TREADS



<b>MONTGOMERY TREADS</b>	
<b>Description</b>	<b>Precision #</b>
NEW STYLE TREAD - LEFT SIDE	<b>PM67371-002</b>
NEW STYLE TREAD - CENTER PC.	<b>PM67370-002</b>
NEW STYLE TREAD - RIGHT SIDE	<b>PM67372-002</b>
"NEW STYLE TREADS HAVE STUDS"	
STEP TREAD STUD - TWIST OFF	<b>PM29255</b>
STEP TREAD CUP WASHER	<b>PM67373</b>
STEP TREAD FLANGE NUT	<b>PM68228-002</b>
OLD STYLE TREADS - LEFT SIDE	<b>PMB29103</b>
OLD STYLE TREADS - CENTER PC.	<b>PMB29102</b>
OLD STYLE TREADS - RIGHT SIDE	<b>PMB29104</b>
"OLD STYLE TREADS HAVE SCREW HOLES"	
STEP TREAD SCREW	<b>PM27917</b>
STEP TREAD NUT	<b>PM46662003</b>
NEW / OLD CENTER TREAD QUANTITIES :	
5E UNIT = 3 CENTERS	
4E UNIT = 2 CENTERS	
3E UNIT = 1 CENTERS	

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## HAUGHTON STEPS

